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Synthesis and Isolation of 1-Cyclohex-1,2-dien-1-ylbenzene from 1-(2-Iodocyclohex-1-en-1-yl)benzene and 1-(2-Iodocyclohex-2-en-1-yl)benzene

Mustafa CEYLAN^{*}, Yakup BUDAK, M. Burcu GÜRDERE, İrfan ÖZDEMİR, Esra FINDIK

Department of Chemistry, Faculty of Arts and Sciences, Gaziosmanpaşa University, 60250, Tokat-TURKEY e-mail: mceylan@gop.edu.tr • ybudak@gop.edu.tr

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The key compounds, 1-(2-iodocyclohex-1-en-1-yl) benzene (12) and 1-(2-iodocyclohex-2-en-1-yl) benzene (13), for the generation of 1-cyclohex-1,2-dien-1-ylbezene (20) were synthesized starting with cyclohexanone. Separate reactions of 12 and 13 with KOtBu in benzene in a sealed tube at 180 °C gave 6 products: 1-cyclohex-1-en-1-ylbenzene (8), 2-phenylcyclohexanone (10), 1,8-diphenyl-2,3,4,4a,4b,5,6,7-octahydrobiphenylene (21), 8a-phenyl-1,2,3,4,6,7,8,8a-octahyd-rotriphenylene (22), 1,2-diphenylcyclohexanone the same conditions in the presence of diphenylisobenzofuran and furan as trapping reagents afforded the [4 + 2] cyclo-adducts 30, 31, and 32 in good yields, respectively.

 ${\bf Key \ Words:} \ {\rm Cyclic \ strained \ allenes, \ dehydroiodination, \ dimerisation, \ cycloaddition.}$

Introduction

Early attempts to synthesise and isolate cyclohexa-1,2-diene were made around 1935 by Favorski.^{1,2} The next pioneering work on cyclohexa-1,2-diene was carried out by Ball and Landor,³ who successfully generated cyclohexa-1,2-diene. The first clear demonstration of the existence of cyclohexa-1,2-diene was reported by Wittig and Fritze⁴ in 1968. Moore and Moser⁵ have prepared cyclohexa-1,2-diene using a carbenoid route. Balci and Jones⁶ optically isolated active cycloadducts by 2 different routes providing evidence for chirality in cyclohexa-1,2-diene. Sütbeyaz et al.⁷ reported the synthesis of cyclohexa-1,2-diene by fluoride ion-promoted elimination of β -halogenosilane.

 $^{^{*} {\}rm Corresponding} \ {\rm author}$

Previously we applied the base-induced HI-elimination reaction to 1 for the generation of $2.^8$ As a result of the reaction of 1 with KOtBu in benzene, deuterated benzene, and toluene, we obtained the products 4 and 5 via transient allene 2. Due to the high reaction temperature (240 °C), the intermediate allene 2 formed by HI-elimination might have been in equilibrium with the corresponding diradical 3. Thus, the addition of benzene to diradical 3 could give the phenyl alkene 4 and diphenyl alkene 5 (Figure).



Figure 1. Synthesis of 1-cyclopent-1,2-dien-1-ylbezene.

In order to get more information about the possibility of the formation of **2**-like transient allenes, we decided to synthesize **1**-like allene precursors with a 6-membered ring and to study its elimination with base.

Results and Discussion

For the synthesis of **12** and **13**, key compounds for the preparation of 1-cyclohex-1,2-dien-1-ylbenzene (**20**), cyclohexanone **6** was used as the starting material. Bromobenzene was converted to the Grignard reagent,⁹ which was condensed with cyclohexanone **6** to give 1-phenylcyclohexanol (**7**). Dehydration¹⁰ of the crude alcohol **7** with *p*-TsOH in benzene gave alkene **8** in 94% yield, and hydroboration^{11,12} of **8** followed by oxidation¹³ with PCC led to ketone **10** in a yield of 81% (Scheme 1).



Ketone 10 was converted to the hydrazone derivative 11 by treatment with hydrazine hydrate¹⁴ at 90-95 °C. Product 11 was estimated to be a 1.5:1 mixture of E and Z isomers. Treatment of this mixture with iodine¹⁵ in the presence of NEt₃ in THF resulted in the formation of 3 products (12, 13, and 14) in a ratio of 5.5:7:1 (68% total yield), which were separated by silica gel column chromatography and recrystallisation (Scheme 2).



The formation of compound 14 can be explained by the Wolf-Kishner reduction of hydrazone 11. The structure of 14 was identified by comparison with authentic samples.^{16,17}

The formation of the key compounds 12 and 13 can be explained^{14,15} as shown in Scheme 3. The hydrazone 11 is oxidised, possibly via the *N*-iodo derivative 15, to the aliphatic diazo compound 16. Iodine, acting as an electrophile, converts the diazo compound 16, possibly via an intermediate iododiazonium compound 17, into an iodocarbonium ion 18, which gives the products 19 or 12 and 13 together by the attack of the iodide ion or the elimination of a proton, respectively. The subsequent conversion of the gem-diiodide 19 to the vinyl iodides 12 and 13 occurred by β -elimination of the hydrogen iodide.



Scheme 3

The structures **12** and **13** were determined on the basis of spectral data and by comparison with literature data.⁸ The characteristic ¹³C signals of =C-I signals (at 98.73 and 103.33 ppm, respectively) in the ¹³C-NMR spectra of **12** and **13** are in good agreement with the proposed structure of **12** and **13**.

After the successful synthesis of the key compounds 12 and 13, they were submitted separately to the base-induced HI-elimination reaction. No reaction was observed when the dehydroiodination was carried out in different solvents and at different temperatures (60-160 °C). When more drastic conditions (sealed tube, benzene or THF, at 180-185 °C) were employed, dehydroiodination occurred. The reaction of 12 or 13 with KOtBu afforded 6 products (8, 10, and 21-24) (Scheme 4). In addition, we also observed that the yield of ether 24 increased when we used 2 mol equiv of KOtBu. Temperature is also important for the product distribution: above 200 °C, the yield of diphenylcyclohexene (23) increased. From this latter finding, we conclude that the allenic structure might be converted to a diradicalic structure (Scheme 6) by increasing the reaction temperature.



Scheme 4

The mixture was separated by a silica gel column chromatography. The elemental analysis and molecular peak of 312 (M+) of the products **21** and **22** clearly indicated the presence of an allene dimer.

The head-to-head dimerisation product 21 was isolated in yields of 14% from 12 and 12% from 13. The observation of only 4 signals in the sp³ region of the ¹³C-NMR spectrum of 21 is evidence for its symmetrical structure.

Other dimerisation products of 20 were isolated in yields of 38% from 12 and 39% from 13.

The structure of **22** was explained on the basis of its NMR data. The asymmetrical structure of **22** was established by the observation of 22 signals of its ¹³C-NMR spectrum as required by the asymmetry in the molecule.

The formation of **22** was outlined as shown in Scheme 5.¹⁸ Intermediate allene (**20**) cyclises via transition state **25**, which is formed by [2+4] synchron in addition with the participation of a phenyl group and furnishes a methylene-1,3-cyclohexadiene derivative (**26**), which is isomerised to yield **22** under the influence of KOtBu (Scheme 5).



Scheme 5

The structures of **23** and **8** were established by comparison of the NMR data with the literature. The latter is the result of a reductive elimination reaction. The formation of **8** and **23** can be explained by the following mechanism⁸ (Scheme 6). Firstly, base-induced elimination of HI from **12** or **13** gives the intermediate, allene **20**, which will be in equilibrium with the corresponding diradical **27** (Scheme 6). The latter reacted with benzene to give the intermediate (**28**), which can be easily transformed to the neutral compound, diphenylalkene **23**, by a hydrogen transfer. The theoretical calculations show that cyclohexa-1,2-diene may exist as a chiral allenic structure,¹⁹ but it can easily racemise through a species best described as a diradical. The effect of temperature on racemisation of the allenic structure was also demonstrated in the case of 6- and 7-membered ring allenes.⁶

The formation of etheric compound 24 can be explained by the addition of $tBuO^-$ to allene 20. The nucleophilic attack at the central allenic carbon atom and the protonation of the resulting ally anion by HOtBu leads to the enol ether²⁰ 24 (Scheme 7), and the ketone 10 was formed by the hydrolysis of the enol ether 24. The identification of 24 revealed its structure by the characteristic NMR signals of the enol ether subunit.

In this stage of the study, we examine the reactions of **12** and **13** with KOtBu in benzene (in a sealed tube, at 180 °C) in the presence of 1,3-diphenylisobenzofuran (DBI) as a trapping reagent. Reactions of **12** with KOtBu in the presence of DBI yielded allene cycloadducts **30** and **31** in a ratio of 4:1. The allene cycloadducts **30** and **31** were characterised by spectroscopic studies and by comparison to the DBI adducts of cyclohexa-1,2-diene.^{4,7,21}



Scheme 7

The major product **30** (36%) was determined as an *endo* adduct of DBI and 1-cyclohex-1,2-dien-1ylbenzene (**20**) and **31** (8%) were *exo* adducts. Reaction of **13** with KOtBu in the same conditions afforded the same products in yields of 38% and 9%, respectively (Scheme 8). Formation of the cycloaddition products **30** and **31** can only be explained by the strained allene intermediate **20**. Although the intermediate **20** has 2 active sides for the cycloaddition reaction, the exclusive formation of **30** and **31** shows that the trapping occurs with a high degree of regioselectivity.



Scheme 8

In addition, the reactions of **12** and **13** with KOtBu in benzene (in a sealed tube, at 180 $^{\circ}$ C) in the presence of furan as a trapping reagent afforded known cycloadduct **32** as a major product and **33** in trace amount (Scheme 9).



Scheme 9

The major product **32** was characterised by comparison of the NMR data with those reported in the literature²¹ as an *endo* adduct of furan and 1-cyclohex-1,2-dien-1-ylbenzene (**20**). Although compound **33** was observed in the NMR spectrum of the mixture (**32** and **33**), it was not isolated in sufficient amount for full characterisation. The outcomes of these reactions are rationalised by assuming the β -elimination of HI from **12** and **13** with the formation of the desired intermediate **20**.

Conclusions

We have demonstrated that the title intermediate **20**, a strained cyclic allene, can be generated from 1-(2iodocyclohex-1-en-1-yl) benzene (**12**) and 1-(2-iodocyclohex-2-en-1-yl) benzene (**13**) by β -elimination of HI with KOtBu. Furthermore, the formation of compound **23** showed that allene **20** is equilibrium with the diradical form **27** at especially high temperatures.

Experimental

¹H- and ¹³C-NMR spectra were recorded with Varian 200, Varian 400, and Bruker AC 400 instruments. As internal standards, TMS (δ 0.00 ppm) was used for ¹H-NMR and CDCl₃ (δ 77.0 ppm) for ¹³C-NMR spectroscopy, and J values are given in Hz. The multiplicities of the signals in the ¹H-NMR spectra are abbreviated by s (singlet), d (doublet), t (triplet), q (quartet), m (multiplet), br (broad), and combinations thereof. IR spectra were recorded on a Jasco FT/IR-430 spectrometer. Mass spectra were recorded on a Thermofinnigan Trace GC/Trace DSQ/A1300 (E.I. Quadrapole, 70 eV) equipped with a SGE-BPX5 MS capillary column (30 m × 0.25 mm i.d., 0.25 μ m). Elemental analyses were obtained from a LECO CHNS 932 Elemental Analyser. Melting points were measured on an Electrothermal 9100 apparatus.

All reactions were conducted in anhydrous solvents in an atmosphere of dry N_2 . All column chromatographies were performed on silica gel (60-230 mesh, Merck) and Al_2O_3 -90 (70-230 mesh, Merck).

1-Phenylcyclohexanol 7: To a stirred mixture of Mg (2.5 g, 0.11 mol) in 100 mL of dry THF at r.t. were added bromobenzene (2 mL) and a small amount of I_2 , and the mixture was heated to 65 °C. To the mixture was added bromobenzene (18 g, 0.11 mol) in 30 mL of THF within 2 h, followed by stirring for

1 h at the same temperature. The mixture was cooled to r.t., cyclohexanone **6** (10 g, 0.1 mol) was added, and the mixture was stirred for 3 h. The mixture was extracted with Et₂O (3 × 100 mL), and the combined org. extracts were washed with H₂O (300 mL) and dried (MgSO₄). Evaporation of the solvent (30 °C, 20 mm Hg) gave alcohol **7** (15 g, 87%). ¹H-NMR (400 MHz, CDCl₃) δ g.54-7.50 (m, aromatic, 2H), 7.38-7.30 (m, aromatic, 3H), 1.92-1.71 (m, 9H), 1.68-1.60 (m, 2H). ¹³C-NMR (100 MHz, CDCl₃) δ 149.66, 128.45, 126.93, 124.81, 73.38, 39.07, 25.76. IR (CCl₄) ν 3600, 3060, 3020, 2940, 2860, 1450, 1080, 1020, 710 cm⁻¹.

1-Cyclohex-1-en-1-ylbenzene 8: To a stirred solution of alcohol 7 (10 g, 57 mmol) in 100 mL of benzene was added 4-toluenesulfonic acid (*p*-TsOH) (50 mg) and the mixture was refluxed for 3 h. The mixture was then washed with water (100 mL) and dried (MgSO₄). Removal of the solvent and distillation (20 mmHg, 180 °C) gave 1-cyclohex-1-en-1-ylbenzene 8 (8.5 g, 94%). ¹H-NMR (400 MHz, CDCl₃)g δ 7.42-7.37 (m, aromatic, 2H), 7.35-7.30 (m, aromatic, 2H), 7.26-7.21 (m, aromatic, 1H), 6.16-6.13 (m, olefinic, 1H), 2.44-2.42 (m, 2H), 2.25-2.22 (m, 2H), 1.84-1.78 (m, 2H), 1.72-1.66 (m, 2H). ¹³C-NMR (100 MHz, CDCl₃)g δ 142.94, 136.84, 128.42, 126.75, 125.18, 124.99, 27.65, 26.13, 23.33, 22.42. IR (CCl₄)g 3050, 3030, 2950, 2840, 1620, 1490, 1440, 1310, 1020, 680 cm⁻¹. Anal. Calcd for C₁₂H₁₄: C 91.08, H 8.92. Found: C 90.98, H 8.88.

2-Phenylcyclohexanol 9: To a slurry of NaBH₄ (2 g, 52.6 mmol) in THF (60 mL) was added alkene **8** (8 g, 50.06 mmol) in THF (30 mL) at room temperature under N₂. The reaction mixture was cooled to 0 °C and BF₃-OEt₂ (7.5 g, 52.6 mmol) was added over 30 min. The resulting mixture was stirred at room temperature for 3 h. Then, to the mixture were added NaOH (20 mL, 3 N) and H₂O₂ (30 mL, 35%), followed by warming to 50 °C and stirring for 30 min. The aqueous layer was extracted with diethyl ether (2 × 150 mL). The combined organic extracts were washed with Na₂SO₃ solution (2%) and dried (MgSO₄). Removal of the solvent gave 2-phenylcyclohexanol **9** (colourless crystal, mp 67-69 °C, Lit.^{11,12} 64-65 °C, 7.2 g, 83%). ¹**H-NMR** (400 MHz, CDCl₃)g δ 7.39-7.35 (m, aromatic, 2H), 7.32-7.24 (m, aromatic, 3H), 3.70-3.64 (m, 1H), 2.65-2.60 (br. s, -OH), 2.51-2.41 (m, 1H), 1.94-1.80 (m, 4H), 1.62-1.34 (m, 4H). ¹³**C-NMR** (100 MHz, CDCl₃) 143.87, 128.94, 128.28, 126.98, 74.59, 53.42, 34.85, 33.74, 26.39, 25.43. **IR** (CCl₄) ν g382, 3027, 2929, 2856, 1600, 1448, 1058, 962, 786, 736, 700 cm⁻¹. **Anal. Calcd** for C₁₂H₁₅O: C 81.77, H 9.15. Found: C 81.65, H 9.23.

2-Phenylcyclohexanone 10: To a stirred solution of pyridiniumchloro-chromate (PCC) (9.5 g, 44 mmol) in 50 mL of CH₂Cl₂ was added the alcohol 9 (prepared above) (7 g, 40 mmol) in 20 mL of CH₂Cl₂ at 0 °C for 30 min. The mixture was stirred for 3 h at room temperature and then filtered. The organic layer was washed with water (100 mL) and dried (Na₂SO₄). Removal of the solvent gave 2-phenylcyclohexanone 10 (colourless crystals, mp 56-59 °C, 6.3 g, 90%). ¹H-NMR (400 MHz, CDCl₃)g δ 7.27-7.23 (m, aromatic, 2H), 7.18-7.15 (m, aromatic, 1H), 7.07-7.05 (m, aromatic, 2H), 3.54-3.50 (dd, J = 5.38, 12.79 Hz, 1H), 2.45-2.31 (m, 2H), 2.19-2.14 (m, 1H), 2.07-1.98 (m, 1H), 1.95-1.87 (m, 2H), 1.78-1.66 (m, 2H). ¹³C-NMR (100 MHz, CDCl₃): 210.34, 138.92, 128.64, 128.39, 126.92, 57.40, 42.26, 35.21, 27.89, 25.37. IR (KBr) ν 3029, 2935, 2859, 1714, 1448, 1126, 1068, 786, 698 cm⁻¹. Anal. Calcd for C₁₂H₁₄O: C 82.72, H 8.10. Found: C 82.67, H, 8.08.

Syn- and anti-2-phenylcyclohexan-1-one hydrazone 11: A solution of hydrazine hydrate (8.5 g, 140 mmol) and triethylamine (3.6 g, 35 mmol) was added to a vigorously stirred solution of 2-phenylcyclohexanone (10) (6 g, 35 mmol) at room temperature over 3 h. The reaction mixture was stirred at 90-95 °C for 1 h. The reaction mixture was cooled to room temperature and extracted with chloroform (3 × 50 mL). The combined extract was dried with K_2CO_3 and the solvent was evaporated to yield an essentially pure mixture consisting of *syn-* and *anti*-hydrazone 11 (colourless liquid, 5.3 g, 81%). ¹H-NMR

(200 MHz, CDCl_3)g δ 7.41-7.21 (m, aromatic, 10H), 4.87-4.72 (br. s, $-\text{NH}_2$, 4H), 3.74-3.68 (dd, J = 5.09, 7. 97 Hz, 1H), 3. 61-3.54 (dd, J = 5.27, 8.35 Hz, 1H), 2.58-2.46 (m, 2H), 2.38-2.29 (m, 2H), 2.27-2.04 (m, 4H), 1.88-1.73 (m, 4H), 1.71-1.63 (m, 4H).g³**C-NMR** (50 MHz, CDCl_3)g δ 166.80, 157.69, 144.19, 143.58, 130.39, 130.33, 130.19, 128.19, 51.88, 51.72, 35.29, 35.01, 29.29, 28.69, 28.59, 27.69, 26.14, 25.71. **IR** (CCl₄) ν 3365, 3025, 2935, 2859, 1600, 1494, 1448, 1051, 788, 698 cm⁻¹. Isomeric hydrazone **6** was used without further purification.

Treatment of syn- and anti-2-phenylcyclohexan-1-one hydrazone 11 with I₂. A saturated solution of iodine (15 g, 0.06 mol) in dry THF was added rapidly to a stirring solution of isomeric **11** (5 g, 27 mmol) in 25 mL of triethylamine under nitrogen atmosphere at 0 °C. The reaction mixture was stirred for an additional hour at room temperature. After diluting the reaction mixture with 150 mL of distilled water, it was extracted with hexane (3 × 100 mL). The combined organic layers were washed with HCl (3 × 30 mL, 1 N), saturated with NaHCO₃ and NaCl solution, dried and evaporated to yield a mixture (5.5 g) consisting of **12**, **13**, and **14**. The residue was submitted to a silica gel column chromatography (70 g), eluting with hexane. The first fraction yielded pure phenylcyclohexane (**14**) (colourless liquid at r.t. (lit.¹⁶) but **14** is solid below 8 °C lit,¹⁷ 0.5 g, 5%). ¹**H-NMR** (400 MHz, CDCl₃)g δ 7.32-7.26 (m, aromatic, 2H), 7.23-7.16 (m, 3H), 2.54-2.50 (m, 1H), 1.91-1.81 (m, 4H), 1.46-1.35 (m, 6H). ¹³**C-NMR** (100 MHz, CDCl₃)g δ m⁻¹. **Anal. Calcd** for C₁₂H₁₆: C 89.84, H 10.06. Found: C 89.76, H, 10.10.

Second fraction yielded pure 1-(2-iodocyclohex-1-en-1-yl)benzene (12) (colourless crystals, mp 50-55 °C, 2.1 g, and 27%). ¹H-NMR (400 MHz, CDCl₃)g δ 7.31-7.27 (m, aromatic, 3H), 7.10-7.08 (m, aromatic, 2H), 2.74-2.70 (m, 2H), 2.40-2.36 (m, 2H), 1.81-1.76 (m, 2H), 1.71-1.65 (m, 2H). ¹³C-NMR (100 MHz, CDCl₃)g δ 146.91, 144.27, 127.87, 127.21, 127.10, 98.71, 41.57, 34.07, 25.57, 22.96. IR (CCl₄) ν g029, 2938, 2865, 1540, 1448, 1247, 1124, 1004, 794, 698, 547 cm⁻¹. Anal. Calcd for C₁₂H₁₃I: C 50.73, H, 4.61. Found: C 50.69, H 4.57.

Later fractions were mixtures. The last fraction yielded pure 1-(2-iodocyclohex-2-en-1-yl)benzene (13) (colourless crystals, mp 67 °C, 2.7 g, and 36%). ¹H-NMR (200 MHz, CDCl₃)g δ 7.40-7.19 (m, aromatic, 5H), 6.70-6.65 (dt, olefinic, J = 1.47, 4.03 Hz, 1H), 3.74-3.68 (m, 1H), 2.24-2.10 (m, 3H), 1.88-1.70 (m, 1H), 1.68-1.58 (m, 2H). ¹³C-NMR (50 MHz, CDCl₃)g δ 146.16, 142.23, 131.32, 130.33, 128.60, 103.33, 54.67, 35.69, 31.36, 19.83. IR (CCl₄) ν 3025, 2933, 1490, 1450, 983, 754, 700 cm⁻¹. Anal. Calcd for C₁₂H₁₃I: C 50.73, H 4.61. Found: C 50.69, H 4.57.

Reaction of 12 with KOtBu in benzene. A solution of **12** (1 g, 3.5 mmol) in 5 mL of dry benzene and 0.45 g (4 mmol) of KOtBu was placed in a glass tube. After sealing the tube, it was heated to 180 °C over 16 h. Benzene was evaporated and the residue was submitted to silica gel (60 g) column chromatography, eluting with hexane. The first fraction was pure 1-cyclohex-1-en-1-ylbenzene (**8**) (40 mg, 8%).

The second fraction gave 1,8-diphenyl-2,3,4,4a,4b,5,6,7-octahydrobiphenylene (**21**) (colourless solids from hexane, mp 148-151 °C, 80 mg, 14%). ¹**H-NMR** (400 MHz, CDCl₃)g δ 7.38-7.13 (m, aromatic, 10H), 2.55-2.51 (m, 2H), 2.29-2.25 (m, 1H), 2.17-2.05 (m, 1H), 2.03-1.98 (m, 2H), 1.86-1.70 (m, 4H), 1.36-1.28 (m, 4H). ¹³**C-NMR** (100 MHz, CDCl₃)g δ 138.97, 131.15, 130.86, 129.04, 127.15, 113.91, 55.72, 38.93, 23.95, 23.24. **IR** (KBr) ν g060, 3021, 2931, 2861, 1550, 1484, 1440, 1247, 1214, 1002, 817, 727 cm⁻¹. **MS** m/z(relative intensity): 312.2 (M+H,7), 235.2 (13), 154.1 (100), 129 (44), 105 (35), 90.1 (29), 77.1 (31). **Anal. Calcd** for C₂₄H₂₄: C 92.26, H 7.74. Found: C 92.22, H 7.73.

The third fraction yielded pure 1-(2-phenylcyclohex-1-en-1-yl)benzene (23) (colourless crystals from

methanol, mp 48-50 °C, Lit.²² 47-48 °C 65 mg, 8%). ¹**H-NMR** (400 MHz, CDCl₃)g δ 7.39-7.22 (m, aromatic, 10H), 2.47-2.44 (m, 4H), 1.88-1.82 (m, 4H).g³**C-NMR** (100 MHz, CDCl₃) δ 144.10, 135.21, 129.28, 127.81, 125.89, 38.37, 32.15. **IR** (KBr) ν g065, 3019, 2910, 2840, 1689, 1485, 1440, 1248, 1154, 1025, 905, 690 cm⁻¹. **Anal. Calcd** for C₁₈H₁₈: C 92.26, H 7.74. Found: C 92.25, H 7.75.

The fourth fraction gave 8a-phenyl-1,2,3,4,6,7,8,8a-octahydrotriphenylene (**22**) (colourless solids from hexane, mp 143 °C, 210 mg, 38%). ¹**H-NMR** (400 MHz, CDCl₃)g δ 7.70-7.68 (m, aromatic, 1H), 7.29-7.06 (m, aromatic, 9H), 6.21-6.19 (t, J = 4.25 Hz, 1H), 2.74-2.69 (m, 1H), 2.49-2.44 (m, 2H), 2.28-2.19 (m, 3H), 2.16-2.12 (m, 1H); 1.83-1.73 (m, 2H), 1.66-1.55 (m, 2H); 1.52-1.32 (m, 2H). ¹³**C-NMR** (100 MHz, CDCl₃)g δ 147.54, 142.44, 139.09, 135.95, 132.04, 128.45, 127.82, 127.51, 126.53, 125.99, 125.79, 125.66, 125.39, 122.65, 46.12, 36.66, 27.18, 26.12, 25.78, 23.15, 22.69, 18.53. **IR** (KBr) ν 3064, 3018, 2933, 2867, 1544, 1484, 1249, 1213, 1002, 815, 725 cm⁻¹. **MS** m/z (relative intensity): 312.3 (M+H, 65), 235.2 (100), 178.1 (58), 165.1 (73), 149.0 (51), 91.0 (49), 77.1 (32). **Anal. Calcd** for C₂₄H₂₄: C 92.26, H 7.74. Found: C 92.24, H 7.72.

The fifth fraction yielded 1-(2-*tert*-butoxycyclohexenyl)benzene (**24**) (colourless liquid, 75 mg, 9 %). ¹**H-NMR** (400 MHz, CDCl₃)g δ 7.35-7.33 (m, aromatic, 2H), 7.29-7.26 (m, aromatic, 2H), 7.18-7.14 (m, aromatic, 1H), 2.40-2.36 (m, 2H), 2.24-2.20 (m, 2H); 1.77-1.67 (m, 4H), 1.06 (s, 9H).g¹³**C-NMR** (100 MHz, CDCl₃)g δ 147.35, 142.36, 129.21, 127.71, 125.88, 124.28, 77.67, 31.77, 30.51, 29.76, 23.78, 23.48. **IR** (liquid) ν 3054, 3023, 2973, 2933, 1646, 1490, 1440, 1365, 1153, 1122, 896, 781, 755, 696 cm⁻¹. **Anal. Calcd** for C₁₆H₂₂O: C 83.43, H 9.63. Found: C 83.41, H 9.61. The sixth fraction was 2-phenylcyclo-hexanone (**10**) (100 mg, 16%).

The above reaction was employed for 13 and the same products, 8, 10, and 21-24, were obtained in the yields of 6%, 12%, 12%, 39%, 10%, and 15%, respectively.

Reaction of 12 with KOtBu in the presence of DBI. A solution of **12** (0.5 g, 1.76 mmol) in 6 mL of dry benzene, 0.2 g (1.78 mmol) of KOtBu, and 0.5 g (1.8 mmol) of DBI was placed in a glass tube. After sealing the tube, it was heated to 180 °C over 16 h. The mixture was extracted with CH₂Cl₂ and dried over MgSO₄, and the solvent was removed in vacuum. The residue was submitted to Al₂O₃ (active basic, grade III, 30 g) column chromatography, eluting with hexane/benzene (9:1). The first fraction was the excess of DBI. The second fraction yielded pure *endo* adduct (**30**) (colourless solid, mp 185 °C, 0.29 g, 36%). ¹**H-NMR** (400 MHz, CDCl₃)g δ 8.03-8.00 (m, 2H), 7.63-7.49 (m, 4H), 7.45-7.43 (m, 2H), 7.31-7.12 (m, 6H), 6.98-6.94 (m, 5H), 5.96-5.94 (dd, J = 2.94, 4.67 Hz, 1H), 2.70-2.65 (dt, J = 3.42, 11.64 Hz, 1H), 2.01-1.83 (m, 2H), 1.55-1.46 (m, 1H), 1.32-1.21 (m, 1H), 0.99-0.91 (dt, J = 4.16, 11.98 Hz, 1H). ¹³**C-NMR** (100 MHz, CDCl₃) δ 150.26, 147.79, 145.36, 142.36, 138.05, 135.34, 129.81, 128.92, 128.83, 128.64, 128.04, 127.57, 127.15, 126.92, 125.85, 125.68, 125.51, 123.58, 122.16, 117.63, 93.84, 89.12, 56.79, 32.17, 24.25, 18.91. **IR** (KBr) ν 3060, 3025, 2927, 1600, 1544, 1492, 1452, 1155, 1305, 1000, 786, 754, 698 cm⁻¹. **MS** m/z (relative intensity): 427 (M+H, 0.2), 409 (0.25), 321 (15), 215 (22), 165 (38), 115 (23), 105 (100), 77 (66).

The third fraction yielded pure *exo* adduct (**31**) (colourless solid, mp 230 °C, 0.70 mg, 8%). ¹H-NMR (400 MHz, CDCl₃)g δ 7.87-7.85, (br d, J = 7.10 Hz, 2H), 7.76-7.74 (br d, J = 7.19 Hz, 2H), 7.61,7.57 (br t, J = 7.48 Hz, 2H), 7.52-7.47 (br t, J = 7.88 Hz, 2H), 7.45-7.36 (m, 5H), 7.13-7.05 (m, 3H), 6.90-6.84 m, 3H), 5.79-5.77 (dd, J = 2.57, 6.96 Hz, 1H), 1.98-1.90 (m, 1H), 1.89-1.85 (m, 1H), 1.55-1.38 (m, 3H), 1.312-1.17 (m, 1H). ¹³C-NMR (100 MHz, CDCl₃)g δ 148.94, 147.03, 144.92, 141.44, 137.69, 136.64, 128.72, 128.19, 127.69, 127.58, 127.13, 126.85, 126.59, 126.47, 126.15, 120.95, 119.81, 119.27, 92.05, 90.03, 56.36, 30.58, 21.37, 17.71. IR (KBr) ν 3029, 2938, 1544, 1494, 1448, 1303, 998, 786, 744, 700 cm⁻¹. MS m/z (relative intensity): 427 (M+H, 0.2), 409 (0.25), 321 (15), 215 (22), 165 (38), 115 (23), 105 (100), 77 (66).

The above reaction was employed for 13 and the same products (30 and 31) were obtained in the

yields of 38% and 9%, respectively.

Reaction of 12 with KOtBu in the presence of furan. A solution of **12** (0.5 g, 1.76 mmol) in 6 mL of dry benzene, 0.2 g (1.78 mmol) of KOtBu and 0.24 g (3.5 mmol) of furan was placed in a glass tube. After sealing the tube, it was heated to 180 °C over 16 h. The mixture was extracted with CH₂Cl₂, dried over MgSO₄, and the solvent was removed in vacuum. The residue was submitted to Al₂O₃ (active basic, grade III, 40 g) column chromatography, eluting with hexane/benzene (9:1), to give the pure *endo* adduct (**32**) (colourless solid, mp 91-94 °C, lit.²¹ 92-93 °C, 155 mg, 45%). ¹H-NMR (400 MHz, CDCl₃pg δ gg.28-7.06gm, aromatic, 5H), 6.39-6.37 (dd, J = 1.73, 5.62 Hz, 1H), 6.23-6.21 (dd, J = 1.61, 5.62 Hz, 1H), 5.78-5.58 (dd, J = 2.73, 4.56 Hz, 1H), 5.10 (s, 1H), 4.95 (d, J = 1.25 Hz, 1H), 2.14-2.09 (dt, J = 3.42, 11.67 Hz, 1H), 2.02-1.96 (dd, J = 8.36, 18.91 Hz, 1H), 1.93-1.87 (m, 1H), 1.43-1.32 (m, 1H), 1.23-1.05 (m, 1H), 0.86-0.64 (m, 1H). ¹³C-NMR (100 Mz, CDCl₃)g δ 145.92, 141.57, 137.50, 131.12, 128.28, 126.20, 121.06, 88.26, 80.19, 51.13, 34.94, 24.36, 19.09. IR (KBr) ν 3060, 2935, 2859, 1600, 1492, 1446, 1261, 1097, 1014, 896, 794, 767 cm⁻¹. MS m/z (relative intensity): 224 (M+H, 33.4), 196 (25.5), 195 (100), 181 (18.4), 167 (32.3), 115 (18.7), 91 (25.3), 77 (11.7).

The above reaction was employed for 13 and the same product (32) was obtained in the yield of 53%.

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