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**Research Article** 

# Facile synthesis of ${\rm IrO}_2\,$ nanoclusters and their application as catalysts in the degradation of azo dyes

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Abstract: A robust synthesis of iridium oxide (IrO<sub>2</sub>) nanoclusters using methanol as a reducing agent via the chemical reduction method is reported in this article. Polyvinylpyrrolidone (PVP) and polyoxyethylene(23) lauryl ether (POLE) were used as stabilizers. The formation of IrO<sub>2</sub> nanoclusters was confirmed by the appearance of new absorption peak at 230 nm in UV-vis spectra. XRD and TEM were used to determine the degree of crystallinity and size of nanoclusters, respectively. Further characterization studies were carried out by FT-IR spectroscopy to investigate the coordination between IrO<sub>2</sub> nanoclusters and stabilizers. The size of the nanoclusters was found to be a factor of the ratio of solvent to reductant and precursor to stabilizer. It was found that PVP-stabilized IrO<sub>2</sub> nanoclusters are smaller in size with narrow distribution in contrast to POLE-stabilized IrO<sub>2</sub> nanoclusters. The catalytic activity of these nanoclusters was examined in the degradation of some azo dyes, acid orange 10 (AO 10), acid red 14 (AR 14), and acid red 26 (AR 26), in aqueous medium. PVP-stabilized IrO<sub>2</sub> nanoclusters are catalytically more efficient than POLE-stabilized IrO<sub>2</sub> nanoclusters, which was supported by the calculation of turnover frequencies. Thus, IrO<sub>2</sub> nanoclusters are expected to play an imperative role in the field of catalysis and environmental remediation.

Key words:  $IrO_2$  nanoclusters, polyvinylpyrrolidone, polyoxyethylene(23) lauryl ether, turnover frequency, environmental remediation

## 1. Introduction

Nanoclusters of the Pt-group metals with a face-centered cubic structure (i.e. Pt, Pd, Rh, and Ir) have received particular interest in recent years because of their outstanding performance in a variety of industrially important catalytic reactions.<sup>1</sup> These nanoclusters have also been employed in water treatment, such as removal of hazardous dyes and other toxic organic compounds and metals from water.<sup>2-4</sup> It is well documented that the activity and selectivity of such nanoclusters are highly dependent on the size of these particles.<sup>5</sup> Among these,  $IrO_2$  nanoclusters have a wider range of applications than traditional catalysts because of their high activity, stability, selectivity, and mild reaction conditions to produce high yield in less reaction time.<sup>6</sup> This has explored its potential in catalysis. The cost for preparation of  $IrO_2$  nanoclusters is challenging in material production. Therefore, a simple method, low-cost starting materials, and other suitable parameters are the main necessities for the synthesis of  $IrO_2$  nanoclusters. Hence, it is very important to design a synthetic method using cheap and nontoxic reagents. However, the size, morphology, stability, and properties of synthesized  $IrO_2$ nanoclusters are also of great importance and should be taken into consideration.

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In this paper, the synthesis of  $IrO_2$  nanoclusters with controllable particle size and stable dispersion by a simple chemical reduction method using methanol as a reducing agent and a polymer, polyvinylpyrrolidone (PVP), and a surfactant, polyoxyethylene(23) lauryl ether (POLE), as stabilizing agents has been reported. The size of the  $IrO_2$  nanoclusters was considerably influenced by the ratios of solvent to reductant and precursor to stabilizer. Therefore, different sizes of  $IrO_2$  nanoclusters were obtained by varying the amount of reductant and stabilizer.

Various organic compounds such as dyes from the textile and other industries contaminate water bodies, thereby causing water pollution.<sup>7,8</sup> These dyes can be degraded oxidatively by the use of metal oxide nanoclusters, which act as excellent catalysts in the degradation process.<sup>9,10</sup> In this paper, the oxidative degradation of three azo dyes, acid orange 10 (AO 10), acid red 14 (AR 14), and acid red 26 (AR 26), by hexacyanoferrate(III), abbreviated as HCF(III), using IrO<sub>2</sub> nanoclusters as catalyst has been reported. Herein, the catalytic activity of synthesized PVP-stabilized IrO<sub>2</sub> nanoclusters and POLE-stabilized IrO<sub>2</sub> nanoclusters in the degradation of these dyes has also been compared by the calculation of turnover frequencies for the first time.

#### 2. Results and discussion

#### 2.1. UV-visible analysis

UV-vis spectroscopy is a convenient technique for monitoring the progress of metal colloid formation. As can be seen from Figures 1a and 1b, initially  $IrCl_3^{3-}$  exhibits an absorption peak at 260 nm, which disappears on addition of methanol, and a new peak appears at 206 nm. This new peak gradually decreases and disappears completely after 25 min of refluxing, indicating that  $IrCl_3^{3-}$  ions are completely reduced (Figures 2a and 2b). Appearance of new peak at 230 nm may be attributed to the formation of  $IrO_2$  nanoclusters.<sup>11</sup>



Figure 1. a. UV-vis spectra of different reactants during the formation of  $IrO_2$  nanoclusters in PVP-IrCl<sub>3</sub>-methanolwater system. b. UV-vis spectra of different reactants during the formation of  $IrO_2$  nanoclusters in POLE-IrCl<sub>3</sub>methanol-water system.



Figure 2. a. Time-dependent UV-vis spectra for the formation of PVP-stabilized  $IrO_2$  nanoclusters. b. Time-dependent UV-vis spectra for the formation of POLE-stabilized  $IrO_2$  nanoclusters.

# 2.2. XRD studies

Figures 3 and 4 show the XRD pattern of PVP-stabilized  $IrO_2$  nanoclusters and POLE-stabilized  $IrO_2$  nanoclusters, respectively. The XRD pattern of PVP-stabilized  $IrO_2$  nanoclusters (Figure 3) shows two broad peaks at 2-theta of about 28° and 40° at reflection plane Ir(110) and Ir(200), respectively, which are characteristic of isolated  $IrO_2$  nanoclusters. Analysis of the peaks' broadening using the Scherrer equation gives an estimate of particle diameter. Diameters of the particles calculated by the Scherrer equation are given in Table 1. The particle size ranges between 4.32 and 5.13 nm by method 'a' and between 5.16 and 5.86 nm by method 'c'. In the present work particles synthesized by method 'b', in the range of 4.12 to 4.71 nm, are smallest in size and possess the smallest range of dispersion.

		Water:				Approxima	ite
Method	Solvent /	methanol	IrCl <sub>3</sub> .xH <sub>2</sub> O:	NaOH	Reflux	particle siz	e (nm)
	reductant	(v/v)	PVP(w/w)	(ml)	time	XRD	TEM
a.	Methanol	1:1.1	1:25	1  mL	2 h	4.32, 5.13	-
b.	Methanol	1:1.4	1:25	1  mL	2 h	4.12, 4.71	$4.05 \pm 0.25$
с.	Methanol	1:1.9	1:25	1 mL	2 h	5.16, 5.86	-

Table 1. Synthesis conditions and particle size of  $IrO_2$  nanoclusters with PVP.

Similarly, the XRD patterns of POLE-stabilized  $IrO_2$  nanoclusters show the characteristic peaks at (110), (200), and (210) planes corresponding to  $28^{\circ}$ ,  $40^{\circ}$ , and  $45^{\circ}$  on the 2-theta scale for  $IrO_2$  nanoparticles. It can be seen from Figure 4 that in contrary to PVP-stabilized  $IrO_2$  nanoclusters, these are larger in size, more dispersed, and crystalline in nature. Approximate particle size of the particles is represented in Table 2. For method 'a', particle size ranges from 17.26 to 43.12 nm, which decreases to 16.45 to 24.65 nm for method 'c' via 17.02 to 25.71 nm for method 'b'. Methods 'd' and 'f' have particle size in the ranges of 14.18 to 28.87 nm and 24.26 to 34.49 nm, respectively. The X-ray diffractograms of these metallic particles indicate that PVP-



Figure 3. XRD pattern of PVP-stabilized  $IrO_2$  nanoclusters synthesized by chemical reduction methods a, b, and c as represented in Table 1.

Figure 4. XRD pattern of POLE-stabilized  $IrO_2$  nanoclusters synthesized by chemical reduction methods a, b, c, d, and f as represented in Table 2.

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stabilized  $IrO_2$  nanoclusters are amorphous with broad peaks characteristic of materials with small size, while POLE-stabilized  $IrO_2$  nanoclusters are crystalline in nature and larger in size. It is observed that an increase in water to reductant (v/v) ratio leads to the formation of larger particles. A similar effect on the particle size was observed for POLE-stabilized  $IrO_2$  nanoclusters (Table 2) for the water to reductant (v/v) ratio. Data presented in Table 2 for POLE-stabilized  $IrO_2$  nanoclusters also reveal that the particle size is proportional to the precursor to stabilizer (w/w) ratio.

		Water:	IrCl <sub>3</sub> .xH <sub>2</sub> O:			Approximate particle size (nm)	
Method	Solvent /	methan	POLE	NaOH	Reflux		
	reductant	ol $(v/v)$	(w/w)	(ml)	time	XRD	TEM
a.	Methanol	1:1.4	1:37	1 mL	2 h	17.26, 23.56, 43.12,	-
b.	Methanol	1:1.4	1:25	1 mL	2 h	17.02, 18.82, 25.71	$36.36 \pm 1.0$
с.	Methanol	1:1.4	1:18	1  mL	2 h	16.45, 18.60, 24.65	$21.21 \pm 1.3$
d.	Methanol	1:1.1	1:18	1  mL	2 h	14.18, 16.48, 28.87	-
e.	Methanol	1:1.9	1:18	1 mL	2 h	-	$25.0 \pm 2.5$
f.	Methanol	1:2.4	1:18	1 mL	2 h	24.2, 32.99, 34.49	$45.40 \pm 2.5$

Table 2. Synthesis conditions and particle size of  $IrO_2$  nanoclusters with POLE.

Comparison of data presented in Tables 1 and 2 shows that PVP-stabilized  $IrO_2$  nanoclusters are smaller in size with a narrow range of distribution in contrast to POLE-stabilized  $IrO_2$  nanoclusters. Under similar synthesis conditions (method 'b' in Tables 1 and 2), POLE- stabilized  $IrO_2$  nanoclusters are nine times larger with a broader range of size distribution as compared to PVP-stabilized  $IrO_2$  nanoclusters. Hence, from the above studies, it is evident that the size of  $IrO_2$  nanoclusters can be tuned by controlling the amount of reductant, precursor, and stabilizer.

#### 2.3. FT-IR studies

Comparative study of the FT-IR spectra in Figures 5a–5c for  $IrCl_3$ , pure PVP, and PVP-stabilized  $IrO_2$  nanoclusters clearly illustrates the chemical interaction between  $IrO_2$  nanoclusters and the polymeric stabilizer (PVP). It is observed that a strong band at 1687 cm<sup>-1</sup> representing the amide >C=O group in PVP shifts to 1650 cm<sup>-1</sup>. This shift may occur due to bond weakening as a result of the partial bond formation with surface metal atoms, which eventually passivate the surface of  $IrO_2$  nanoclusters (Figures 5b and 5c). However, bands at 2953 and 2874 cm<sup>-1</sup> corresponding to asymmetric and symmetric stretching vibrations of the C-H bond and the band at 1433 cm<sup>-1</sup> that resulted from vibration of the tertiary nitrogen of PVP (Figure 5b) are not involved in the stabilization process.<sup>12,13</sup> Figure 5c shows the appearance of a new band at 2015 cm<sup>-1</sup> attributed to  $IrO_2$  nanoclusters and the disappearance of bands at 2353 and 2322 cm<sup>-1</sup> (Figure 5a) due to Ir(III).<sup>14</sup>



Figure 5. FT-IR spectra of (a) pure IrCl<sub>3</sub>, (b) pure PVP, and (c) PVP-stabilized IrO<sub>2</sub> nanoclusters.

Figures 6a–6c show the IR spectra of precursor iridium, pure POLE, and IrO<sub>2</sub> nanoclusters, respectively. Precursor iridium shows bands at 3196, 2353, 2322, 1604, 1380, and 1077 cm<sup>-1</sup> (Figure 6a). As shown in Figure 6c, bands in the region of 2353 and 2322 cm<sup>-1</sup> due to Ir(III) in the precursor disappeared and a new band appeared at 2096 cm<sup>-1</sup>, indicating the formation of IrO<sub>2</sub>,<sup>14</sup> while bands around 1604 and 3196 cm<sup>-1</sup> in the precursor show a shift towards 1639 and 3279 cm<sup>-1</sup>, corresponding to bending and stretching modes of O-H groups on the catalyst surface and surface-adsorbed water.<sup>15</sup> The stabilizer POLE is characterized by C-O-C symmetric and asymmetric stretching at 1103 and 1240 cm<sup>-1</sup> (Figure 6b), respectively, which shift towards lower frequency of 1014 cm<sup>-1</sup> in the spectra of IrO<sub>2</sub> nanoclusters.

#### 2.4. TEM studies

TEM images in Figure 7a show that the PVP-stabilized IrO<sub>2</sub> nanoclusters are separated with no agglomeration tendency. The particle size distributions obtained from TEM images are fairly narrow and the average estimated particle size is about 4.05  $\pm$  0.25 nm. Figures 7b-7e demonstrates that POLE-stabilized IrO<sub>2</sub> nanoclusters have an agglomeration tendency and are larger in size as compared to PVP-stabilized IrO<sub>2</sub> nanoclusters. The smallest particle size for POLE-stabilized IrO<sub>2</sub> nanoclusters is estimated about 21.21  $\pm$  1.3 nm with method 'c' (Figure 7c). Representative TEM micrographs show that individual iridium oxide nanoclusters are spherical in shape.



Figure 6. FT-IR spectra of (a) pure IrCl<sub>3</sub>, (b) pure POLE, and (c) POLE-stabilized IrO<sub>2</sub> nanoclusters.

#### 2.5. Catalytic study for the oxidation of azo dyes

The catalytic efficiency of  $IrO_2$  nanoclusters was investigated by studying the oxidation of three azo dyes, AO 10, AR 14, and AR 26, using HCF(III) as an oxidant. Degradation of azo dyes was monitored by kinetics spectrophotometrically. Figure 8 shows the UV-vis spectrum for the degradation of AO 10. The spectrum corresponds to the disappearance of a peak at 479 nm for AO 10 and the appearance of a new peak at 241 nm suggesting the formation of a new product or products. AR 14 is characterized by maximum absorption at 515 nm attributed to the chromophore-containing azo linkage of the dye molecule in the solution. The disappearance of this band and formation of new bands at 250 and 268 nm support the degradation (Figure 9). The absorption maximum for AR 26 is observed at 507 nm. Here also, it can be seen that new bands at 245 and 273 nm suggest the degradation of the dye (Figure 10).

# 2.6. Comparison of catalytic activity of PVP-stabilized $IrO_2$ nanoclusters and POLE-stabilized $IrO_2$ nanoclusters

The comparison of the catalytic activity of synthesized PVP-stabilized IrO<sub>2</sub> nanoclusters (PVP-IrO<sub>2</sub>-nano) and POLE-stabilized IrO<sub>2</sub> nanoclusters(POLE-IrO<sub>2</sub>-nano) was conducted by carrying out the oxidation of three azo dyes, AR 10, AR 14, and AR 26, using HCF(III) as an oxidant. A graph plotted between rate vs. concentration of the catalysts shows that the rate of the PVP-IrO<sub>2</sub>-nano-catalyzed reaction is higher than those of the reactions catalyzed by POLE- IrO<sub>2</sub>-nano and Ir-Precursor. This reveals the highest catalytic activity of PVP- IrO<sub>2</sub>-nano as compared to POLE-IrO<sub>2</sub>-nano and Ir-Precursor, which is supported by the calculation of turnover frequencies (Table 3). It can also be demonstrated from Figures 11–13 that the oxidation of all three azo dyes by HCF(III) follows first-order kinetics with regard to the catalyst, i.e. Ir-Precursor / POLE-IrO<sub>2</sub>nano / PVP-IrO<sub>2</sub>-nano. First-order rate constant  $k_1$  was evaluated by the plot of log (a-x) vs. time, with slope equal to  $-k_1$  / 2.303. Here, 'a' is the initial concentration of reactant and 'x' is the concentration of reactants that were converted to products at time 't'. The values of  $k_1$  for the degradation of AO 10, AR 14, and AR 26 are summarized in Table 4. Iridium nanoparticles proved to be exceptionally efficient catalysts for the oxidation

of these azo dyes as they demonstrated an enhanced degradation rate compared to Ir-Precursor, which may be due to the large ratio of surface area to volume. Moreover, these nanoparticles can be recovered and reused, making them more economical candidates for dye degradation technologies as compared to molecular iridium.



Figure 7. a. TEM micrograph and corresponding particle size distribution histogram of PVP-stabilized-IrO<sub>2</sub> nanoclusters (method b) b-e. TEM micrograph and corresponding particle size distribution histogram of POLE-stabilized-IrO<sub>2</sub> nanoclusters (methods b, c, e, and f respectively).



Figure 7. Continued.



Figure 8. UV-vis spectra showing the degradation of AO 10.

#### 2.7. Calculation of turnover frequencies

The turnover frequency (TOF), a term borrowed from enzyme catalysis, quantifies the specific activity of a catalytic center for a special reaction under defined reaction conditions by the number of molecules n reacted at each available catalytic site per unit time t.<sup>16</sup> Therefore, TOF has been calculated using the following



Figure 9. UV-vis spectra showing the degradation of AR 14.



Figure 10. UV-vis spectra showing the degradation of AR 26.

S. no.	Dyes under investigation	Approximate	e particle size (nm)	TOF ( $s^{-1}$ )		
		PVP-IrO <sub>2</sub> -	POLE-IrO <sub>2</sub> -	PVP-IrO <sub>2</sub> -	POLE-IrO <sub>2</sub> -	
		nano	nano	nano	nano	
1.	Acid orange 10	$4.05 \pm 0.25$	$21.21 \pm 1.3$	5.48	2.56	
2.	Acid red 14	$4.05 \pm 0.25$	$21.21 \pm 1.3$	3.19	1.02	
3.	Acid red 26	$4.05\pm0.25$	$21.21 \pm 1.3$	6.38	3.18	

**Table 3.** Calculation of turnover frequencies (TOF).

formula:

$$TOF = (1/N_{act})dn/dt,$$

where  $N_{act}$  is the number of active sites.

Assuming all surface atoms to be active, then  $N_{act} = A_p/A_{UC}n$ , where  $A_p$  is the surface area of the average particle size,  $A_{UC}$  is the surface area of an Ir unit cell face, and n is the number of Ir atoms in a unit





**Figure 11**. Plots between rate vs. concentration of catalyst for the oxidation of AO 10.

Figure 12. Plots between rate vs. concentration of catalyst for the oxidation of AR 14.



Figure 13. Plots between rate vs. concentration of catalyst for the oxidation of AR 26.

Table 4. Calculated values of  $k_1$ .

	Ir precursor	POLE-IrO <sub>2</sub> -	PVP-IrO <sub>2</sub>	
	catalyzed	nano catalyzed	nano catalyzed	
	reaction	reaction	reaction	
Acid orange 10	$5.37 \times 10^{-5} \ { m s}^{-1}$	$7.37 \times 10^{-5} \text{ s}^{-1}$	$9.97 \times 10^{-5} \text{ s}^{-1}$	
Acid red 14	$1.91 \times 10^{-5} \mathrm{s}^{-1}$	$3.07 \times 10^{-5} \mathrm{s}^{-1}$	$4.22 \times 10^{-5} \mathrm{s}^{-1}$	
Acid red 26	$6.90 \times 10^{-5} \mathrm{s}^{-1}$	$8.44 \times 10^{-5} \mathrm{s}^{-1}$	$10.74 \times 10^{-5} \text{ s}^{-1}$	

cell face. Although only a small portion of surface Ir atoms can actually act as catalytically active sites, as many will be bonded to capping ligands and unavailable for catalysis, in practice, it is common to take the total number of surface atoms as the number of catalytic sites when the value is not known. The calculated values of TOF are presented in Table 3 for the oxidation of AO 10, AR 14, and AR 26, respectively.

#### 2.8. Mechanism of degradation of azo dyes

The most probable mechanism for catalytic degradation of azo dyes by HCF(III) in the presence of  $IrO_2$  nanoclusters can be illustrated as follows:

$$D^- + Ir_n \xrightarrow{k_1} \operatorname{Complex}(C)$$
 (1)

$$C + Fe(CN)_6^{3-} \xrightarrow{k_2} Ir_n + Fe(CN)_6^{4-} + \text{Products}$$
(2)

The experimental results and previous evidence<sup>17</sup> lead us to propose a mechanism for the above electron transfer reaction that involves the binding of a substrate to the surface of  $IrO_2$  nanoclusters ( $Ir_n$ ) and then reaction with HCF(III) ions present in solution. It is assumed that azo dyes exist as anions, D<sup>-</sup>, in the alkaline medium, which form a loosely bonded complex with  $IrO_2$  nanoclusters ( $Ir_n$ ). This complex slowly reacts with HCF(III) ions, resulting in products along with  $Ir_n$  and  $Fe(CN)_6^{4-}$ . The proposed degradation pathways for AO 10, AR 14, and AR 26 are given in Schemes 1–3, respectively.

#### 2.9. Conclusions

In this paper, a simple chemical method using methanol as a reducing agent and PVP and POLE as stabilizing agents for the synthesis of IrO<sub>2</sub> nanoclusters has been developed. IrO<sub>2</sub> nanoclusters were characterized by UV-vis, XRD, FT-IR, and TEM methods of analysis. From XRD and TEM images, it is evident that PVP-stabilized IrO<sub>2</sub> nanoclusters are amorphous and smaller in size with a narrow size distribution as compared to POLE-stabilized nanoparticles. The size of POLE-stabilized particles ranges from 16.45 to 43.12 nm, which is quite large in contrast to the size of PVP-stabilized IrO<sub>2</sub> nanoclusters (4.12 nm to 5.86 nm). Moreover, the sizes of synthesized IrO<sub>2</sub> nanoclusters can be tuned by varying the ratios of precursor to surfactant and solvent to reductant. Synthesized IrO<sub>2</sub> nanoclusters were employed for oxidative degradation of azo dyes, AO 10, AR 14, and AR 26. The reaction was found to follow first-order kinetics with regard to the concentration of IrO<sub>2</sub> nanoclusters. The comparison of the catalytic activity of Ir-Precursor, POLE-Ir-nano, and PVP-Ir-nano on the rate of oxidation of investigated dyes reveals the highest catalytic activity of PVP-IrO<sub>2</sub> nanoclusters. The IrO<sub>2</sub> nanoparticles are expected to be suitable alternatives and play an imperative role in the fields of catalysis and environmental remediation.

#### 3. Experimental

#### 3.1. Materials

Iridium trichloride (IrCl<sub>3</sub>.xH<sub>2</sub>O), purchased from Loba Chemie Pvt. Ltd., Mumbai, India, was used as a precursor. Polyvinylpyrrolidone (PVP), mean molecular weight 40,000, and polyoxyethylene(23) lauryl ether (POLE or Brij-35), mean molecular weight 1199, were obtained from Merck and Thomas Baker, respectively, and were used as stabilizing agents, while methanol procured from Merck was used as a reducing agent. The azo dye acid orange 10 was procured from Sisco Research Laboratories Pvt. Ltd., India, while acid red 14 and acid red 26 were purchased from Loba Chemie. All other reagents used were of analytical grade. Double-distilled water was used throughout the study.



Scheme 1. Tentative degradation pathway for acid orange 10.

# **3.2.** Synthesis of $IrO_2$ nanoclusters

In the present work the synthesis of  $IrO_2$  nanoclusters by chemical reduction method as reported earlier by Goel et al.<sup>18</sup> using  $IrCl_3.xH_2O$  precursor has been carried out. In order to prepare stable metal nanoclusters with a defined particle size and narrow size distribution, methanol as a reducing agent and PVP and POLE as stabilizers for controlling the metal particle size have been used. Series of experiments were carried out to show the effect of experimental conditions on the size of Ir nanoparticles. Calculated amounts of precursor (IrCl<sub>3</sub>.xH<sub>2</sub>O) and



Scheme 2. Tentative degradation pathway for acid red 14.

stabilizer (PVP/POLE) were dissolved in a methanol-water mixed solvent at room temperature by stirring magnetically. An aqueous solution of sodium hydroxide (0.2 M) was added dropwise to the solution with vigorous stirring for 15 min. Then the solution was allowed to stir for a further 15 min on the same magnetic stirrer. After that, the solution was refluxed in an oil bath for 2 h. PVP/POLE-stabilized colloidal nanoparticles



Scheme 3. Tentative degradation pathway for acid red 26.

were obtained. During the course of preparation of colloidal iridium nanoparticles, a succession of color changes in the reaction solution were observed (Scheme 4).



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Scheme 4. The course of preparation of colloidal iridium nanoparticles.

The change in color from yellow to blackish-brown supports the formation of  $IrO_2$  nanoclusters. By refluxing the reaction mixture for about 2 h, a transparent  $IrO_2$  colloidal dispersion was obtained without precipitation. The resultant  $IrO_2$  colloids were found to be stable for at least 6 months. Temperature changes during the synthesis are represented by Figure 14. The rise in temperature from 30 °C to 80 °C is observed, which tends to become constant after the formation of  $IrO_2$  nanoclusters.



Figure 14. Time-temperature profile during the synthesis of IrO<sub>2</sub> nanoclusters.

Size-controlled synthesis of  $IrO_2$  nanoclusters was carried out by varying the amount of stabilizer and reductant as described in Tables 1 and 2.

#### 3.3. Characterization of $IrO_2$ nanoclusters

IrO<sub>2</sub> nanoclusters were characterized by XRD performed on the dry powders using a Bruker AXS D-8 Advance diffractometer with a scan rate of 1° min<sup>-1</sup> and a Cu K<sub> $\alpha$ </sub> X-ray source ( $\lambda = 0.154$  nm). The size and morphology were determined by TEM (FEI-TECHNAI G-20). The infrared spectra were recorded in a wavenumber range of 800-4000 cm<sup>-1</sup> by using a Bruker Alpha E-FTIR. UV-visible absorption spectra of synthesized IrO<sub>2</sub> nanoclusters were recorded on a Systemics UV-vis 117 spectrophotometer equipped with a 1-cm quartz cell.

#### 3.4. Catalytic activity of synthesized IrO<sub>2</sub> nanoclusters

The catalytic activity of synthesized IrO<sub>2</sub> nanoclusters was evaluated by the oxidative degradation of azo dyes AO 10, AR 14, and AR 26 by HCF(III) using IrO<sub>2</sub> nanoclusters as a catalyst at constant temperature and pH. A reaction mixture containing  $3.0 \times 10^{-6}$  mol dm<sup>-3</sup> HCF(III) and  $1.004 \times 10^{-7}$  mol dm<sup>-3</sup> IrO<sub>2</sub> nanoclusters and a dye sample  $(3.0 \times 10^{-5} \text{ mol dm}^{-3})$  were thermostated separately at 40 °C to attain thermal equilibrium. The pH of the reaction mixture was maintained by KH<sub>2</sub>PO<sub>4</sub> and NaOH using a digital pH meter (Systronics  $\mu$  pH System 361). The reaction was initiated by injecting the solution of dye into the aforementioned reaction mixture (prepared solution of HCF(III) and Ir-nano). Samples were withdrawn from the reaction was measured spectrophotometrically (Systronics 117) with a spectrometric quartz cell (1 cm in path length) at the  $\lambda_{\text{max}}$  of the reaction mixture. As the reaction proceeds, the absorbance of the reaction mixture decreases with time. According to the Beer–Lambert law, the absorbance of dye is directly proportional to its concentration:

$$A = ecl,$$

where e is the molar absorption coefficient and l is the thickness of the absorption cell. Since the molar absorption coefficient (e) and thickness of the cell (l) are constant, the decrease in the absorbance of the reaction mixture with time shows a linear relationship between dye concentration and absorbance. The initial rate method was used to determine the kinetic behavior of these reactions. The initial reaction rate (da/dt)<sub>i</sub> for each set was calculated from the slope of the individual graph plotted between the values of absorbance at corresponding times using the plane mirror method.

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