# Optimum Design of Space Trusses with Buckling Constraints by Means of Spreadsheets 

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#### Abstract

In this paper, an algorithm is developed for the optimum design of space trusses with the help of spreadsheets. The algorithm depends on the interactive computing capability of spreadsheets. A general purpose optimization tool in spreadsheets is used for the optimization procedures. The analyses of space trusses are performed by the matrix displacement method. Specific macros have been developed for matrix calculations related to the truss systems. The displacement, tensile stress, buckling stress and minimum size constraints are considered in the formulation of the design problem. A number of design examples are presented to demonstrate the application of the algorithm. The optimum designs obtained using the spreadsheets are compared with those where a classical optimization method is employed.


Key Words: Space Truss; Displacement; Buckling; Optimization; Spreadsheet

## Uzay Kafes Sistemlerin Burkulma Sınırlayıcıları Altında Çalışma Tablolarıyla Optimum Boyutlandırılması


#### Abstract

Özet Bu çalışmada, uzay kafes sistemlerin optimizasyonunu çalışma tablolarıyla gerçekleştiren bir algoritma geliştirilmiştir. Algoritmanın temeli, çalışma tablolarının etkileşimli hesaplama yeteneklerine dayanmaktadır. Kafes sistemin analizi, matris-deplasman yöntemiyle yapılmıştır. Optimizasyon işleminde, çalı̧̧ma tablosu paket programları içerisinde yerleşik olarak bulunan genel amaçlı optimizasyon makrosundan yararlanılmıştır. Kafes sistemle ilgili matrislerin kurulmasında, özel olarak geliştirilen makrolar kullanılmıştır. Boyutlandırma probleminin formülasyonunda deplasman, çekme gerilmesi, burkulma gerilmesi ve minimum alan sınırlayıcıları gözönüne alınmıştır. Geliştirilen algoritmanın uygulanabilirliği, çözülen sayısal örneklerle gösterilmiştir. Çalışma tabloları kullanılarak elde edilen optimum boyutlandırma sonuçları, klasik optimizasyon yöntemlerinin sonuçlarıyla karşılaştırılmıştır.


Anahtar Sözcükler: Uzay Kafes; Deplasman; Burkulma; Optimizasyon; Çalışma Tablosu

## Introduction

Structural optimization techniques are quite well adapted for structural design problems and they are commonly used at the present time. Much research has been carried out on optimum structural designs for a variety of subjects ranging from bar systems to continuum systems, and connections and effective algorithms have been developed as well (Atrek et al., 1984). However, the problems which are viable in practice with respect to code specifications are solved in only a small number of the above mentioned studies. Two different approaches are found in structural optimization when examining these algorithms. One is mathematical programming methods, which are quite general and can be used to obtain the solution of any optimum structural design problem. It is possible to obtain optimum cross sectional areas by using linear, nonlinear, geometric and dynamic programming methods under stress, displacement and frequency constraints (Haug, 1981; Kiusalaas, 1978; Saka, 1980, 1981; Yamakawa, 1981). Shape optimization can also be performed through these methods (Ding, 1986; Lin, 1982; Majid and Saka, 1977; Topping, 1983). Although mathematical programming methods are general, they cause divergence problems and become impractical when applied to large-scale systems.

The second approach is the optimality criteria method, in which the difficulties of mathematical programming methods are not encountered. A recursive relationship for the design variables is developed. This method is used for the optimum design of both linear and nonlinear structures (Fleury, 1978; Khot, 1978; Saka, 1984, 1987,1988; Khot, 1983; Zacharopoulos, 1984).

Saka (1988) has obtained optimum steel truss systems using the optimality criteria approach in accordance with AISC and DIN specifications. In Saka's paper, displacement, stress, buckling and minimum size constraints are considered. Since classical optimization techniques are utilized in the above mentioned research, lengthy and complicated algorithms have been developed. The formulation and programming of optimization algorithm have an essential role in structural optimization.

The optimization tool of Microsoft Excel 7.0 is used for the design algorithm presented in this paper. Displacement, stress, buckling and minimum size constraints are considered in the optimum design of steel truss systems. Spreadsheet programs,
which are commonly used at the present time, are employed both in the optimization procedure and in the analyses for the solution of the structural optimization problem. The algorithm is based on the automatic interaction and matrix calculation abilities as well as the optimization tool of spreadsheets. The using of the general-purpose optimization tool in the optimization procedure reduces the problem to a simple form. Microsoft Excel 7.0 was chosen as the spreadsheet program and its notations together with its Excel 4.0 macros are used in the present study.

## Spreadsheets

## General characteristics

Lotus 1-2-3 was among the first programs to be used as spreadsheets. Nowadays, spreadsheets are quite popular computer software. Although spreadsheet programs developed by various software firms have their own special features, they are based on the same working principles. Moreover, most of them are compatible with each other. The spreadsheets developed for the graphic-based operating systems such as Microsoft Windows and OS/2 have commonly and efficiently been used in recent years. A spreadsheet comprises many 'workbooks'. A workbook has 16 sheets each of which is a group of cells and contains 256 columns and 16384 rows in the Excel 7.0 program as shown in Figure 1. The columns are called A, B, $\ldots, \mathrm{Z}, \mathrm{AA}, \mathrm{AB}, \ldots, \mathrm{IV}$ and the rows are numbered from 1 to 16384 in general. A user can move around among cells and write information on them. The information may be numeric or alphanumeric values or formulae. Values of variables are written on the cells and cell addresses are used as variable names such as A1, M25. The cells or the group of cells can be named if required and formulations can be expressed clearly with the help of these names. All operations concerning spreadsheets are conducted by a core program. This program scans all the filled cells in the sheet and searches for logical relations and updates the operations at once when entering new information into the cells. This feature is called automatic interaction. One of the important concepts of spreadsheets is that of range. A range covers one or more rectangular cells of a sheet. The address of a range can be defined by the addresses of both ends of its diagonal, such as A2:B5. It is also possible to give names to the ranges and use these names in operations. The addresses representing the ranges or
the names of the ranges can be used as parameters. Some formulations can also be written on their defined range. These types of formulations are used particularly in matrix operations.

## Macros

Simply defined, macros are small programs which can be written and executed in spreadsheets (Orwis 1991; Weisskopf, 1997; Microsoft Corp., 1994). Macros are defined in special sheets called macro sheets. They use the cells of the sheets as variables. There are two kinds: command macros and function macros. Function macros assign the values of special functions used in spreadsheets. Command macros need special commands to be executed.

## Analysis of Space Trusses

## Entering data into the sheets

The data concerning a truss system are written on a template table prepared beforehand in a sheet of a workbook. There are some ranges on the template table which have general information and others related to the joints, members and member groups of a truss as shown in Figure 1 and Figure 2. Some of these ranges are arranged for users to enter data into while the others are prepared for the information that will be obtained and transferred after calculations.

## Giving names to the special ranges of the sheets

Giving names to the special ranges and then calling them by those names give the algorithm greater flexibility. The data are used in the range named 'General Information' when defining the addresses of the ranges. The naming of the ranges is performed with the help of a command macro. First the range addresses are determined and then related ranges are defined by using the DEFINE.NAME() function with this macro (Weisskopf, 1997; Microsoft Corp., 1994).

## Carrying out the matrix displacement method

The matrices related to the matrix displacement method are constituted with the help of a command macro. The macro uses the information on the data range and obtains the elements of the member stiffness matrix, transformation matrix and external load vector and then it writes down this information on the relevant ranges. Matrix functions are used for obtaining the system stiffness matrix, joint displacements and axial member forces. The required automatic interaction feature is utilized by writing the matrix elements in the form of formulations. When the cross sectional area of a member is changed, the axial member forces and displacements of the system are affected by this change immediately due to the interaction feature. The MMULT(),


Figure 1. General information and joint descriptions


Figure 2. Member and member group descriptions

TRANSPOSE(), MINVERSE() functions are used in the matrix operations (Weisskopf, 1997; Microsoft Corp., 1994).

The calculated axial member forces and system joint displacements are placed in the relevant parts of the tables in the sheets by means of referring. The visual selection of the initial cross sectional areas becomes possible in an interactive way by monitoring the data and the results with this feature. The presence of the calculated displacements together with their limiting values in the same order of the table makes the expression of displacement constraints simple.

## Optimization of Space Truss Systems

## General purpose optimization tool

In the classical structural optimization methods, an essential part of computer programming consists of the optimization processes. In the present study optimization processes are performed by a general purpose optimization tool (Solver) that exists in the spreadsheet. The following steps are carried out when solving an optimization problem by the Solver:

1- The initial values for the design variables are written at random on the relevant places of the sheet.

2 - The objective function and constraints are formulated and put in the appropriate places in the sheet referring to the cells where the design variables are present. The objective function is the volume of the structure.

3- The best initial values for design variables are selected by trial and error making use of the automatic interaction feature.

4- The Solver is run and the objective function and constraints are entered into the relevant places of its dialog box as shown in Figure 3.

5- The 'Solver Options' dialog box is activated by the 'Options' button of the Solver dialog box, and information such as optimization technique, precision and number of iterations is entered into that box as shown in Figure 4.

6 - The optimization process is started by the Solve button. The variation of the values in the tables is visually monitored during the optimization with the interaction feature. The process terminates when the adequate convergence is satisfied.

The above mentioned steps are followed in the optimum design of a structure under displacement, tensile and buckling stresses.


| StructureVolume: | $A D 38$ |  |  |
| :--- | :--- | :--- | :--- |
| GroupSectionalAreas: | $A G 13: A G 20$ | MinSectionalArea: | $F 7$ |
| YieldStress: | $F 5$ | RealStresses: | $A C 13: A C 37$ |
| ComptDisplacements: | $N 13: P 22$ | DisplConstraints: | K13:M22 |

Figure 3. Solver Parameters dialog box


Figure 4. Solver options

## Tensile and buckling stress constraints

The stress constraints given in Saka (1990), which are taken from AISC Spec. (1987), are considered in the present study. The tensile stress constraint can
be expressed as

$$
\begin{equation*}
\sigma_{i}=\frac{F_{i}}{A_{i}} \leq \sigma_{i}^{t} \tag{1}
\end{equation*}
$$

where $\mathrm{F}_{i}$ and $\mathrm{A}_{i}$ are the axial member force and cross-sectional area of a tension member i, respectively. $\sigma_{i}$ is the computed axial tensile stress and $\sigma_{i}^{t}$ is the permitted axial tensile stress, which is given in AISC Spec. (1987) as

$$
\begin{equation*}
\sigma_{i}^{t}=0.6 \sigma_{y} \tag{2}
\end{equation*}
$$

where $\sigma_{y}$ is yield stress.
The stress constraints are considered as 'buckling stress constraints' in compression members. Buckling of an i-th compression member occurs either in elastic range or in plastic range depending on the slenderness ratio $S_{i}=L_{i} / r_{i}$, where $\mathrm{L}_{i}$ and $\mathrm{r}_{i}$ are the length and radius of gyration of the i-th member.

The design problem is formulated by only considering cross-sectional areas as variables. Hence, it becomes necessary to express the above radius of gyration in terms of area. This relationship is given by

$$
\begin{equation*}
r=a A^{b} \tag{3}
\end{equation*}
$$

where a and b are constants whose values are obtained by applying the least square approximation to a practically available AISC standard section such as angles, pipes, tees and double angles (Saka, 1990). The values of $a$ and $b$ for some sections are given in Table 1.

Table 1. The constants in Eqn. (3) for some sections

| Constants | Section Shapes |  |  |  |
| :--- | :--- | :--- | :--- | :--- |
|  | L | O | T | JL |
| a | 0.8338 | 0.4993 | 0.2905 | 0.5840 |
| b | 0.5266 | 0.6777 | 0.8042 | 0.5240 |

According to AISC (Specification 1987), the computed axial compressive stress $\sigma_{i}=F_{i} / A_{k}$ does not exceed the permitted buckling stress:

$$
\begin{align*}
& \text { if } \quad S_{i}>C \text { then } \sigma_{i} \leq \frac{12 \pi^{2} E}{23 S_{i}^{2}} \\
& \text { (elastic buckling) } \tag{4}
\end{align*}
$$

if $\quad S_{i}<C \quad$ then $\quad \sigma_{i} \leq \frac{\left[1-S_{i}^{2} /\left(2 C^{2}\right)\right] \sigma_{y}}{\frac{5}{3}+\frac{3 S_{i}}{8 C}-\frac{S_{i}^{3}}{8 C^{3}}}$
(plastic buckling)
where $A_{k}$ is the area of members belonging to group $\mathrm{k}, \mathrm{E}$ is modulus of elasticity and $C=\sqrt{2 \pi^{2} E / \sigma_{y}}$.
Eqns (1), (4) and (5) can be arranged in the following forms, such that each of them is constrained by $\sigma_{y}$.

For tension members

$$
\begin{equation*}
\frac{1}{0.6} \frac{F_{i}}{A_{k}} \leq \sigma_{y} \tag{6}
\end{equation*}
$$

For compression members

$$
\begin{align*}
& \text { if } S_{i}>C \text { then } \frac{23 S_{i}^{2}}{6 C^{2}} \cdot \frac{F_{i}}{A_{k}} \leq \sigma_{y}  \tag{7}\\
& \text { if } S_{i}<C \text { then } \frac{\left[\frac{5}{3}+\frac{3 S_{i}}{8 C} \frac{S_{i}^{3}}{8 C^{3}}\right]}{\left[1-S_{i}^{2} /\left(2 C^{2}\right)\right]} \cdot \frac{F_{i}}{A_{k}} \leq \sigma_{y}(8)
\end{align*}
$$

Eqns (6), (7) and (8) have the form

$$
\begin{equation*}
n_{i} \sigma_{i} \leq \sigma_{y} \tag{9}
\end{equation*}
$$

where $n_{i}$ may be perceived as a variable factor of safety and $\sigma_{i}^{r}=n_{i} \sigma_{i}$ is described as 'real stress'.

## The macro for the real stress functions

A function macro called the 'real stress function' is prepared to transfer the stress constraints to the Solver. This macro computes $\sigma_{i}^{r}$ real stress values from eqns (6), (7) and (8) depending on the signs of member axial forces and the member slenderness ratio. The definition of the macro is given in Figure 5.

## The optimization macro for space truss systems

The optimization macro informs the Solver about the objective function, the constraints and the optimization options and it also starts the optimization process. This macro is defined in Figure 6.

| Real Stress |  |
| :---: | :---: |
| Member force | =ARGUMENT("Fi") |
| Member sectional area | =ARGUMENT("Ak") |
| Member length | =ARGUMENT("Li") |
|  | $=\mathrm{IF}(\mathrm{A}<=0)$ |
|  | =RETURN(2*!YieldStress) |
|  | =END.IF() |
| Tension member? | $=!\mathrm{IF}(\mathrm{Fi}>=0)$ |
|  | =RETURN(!FactorofSafety*Fi/Ak) |
|  | = ELSE() |
| Member slenderness ratio (Si) | $=\mathrm{Li} /\left(!\mathrm{aCoefficient} * \mathrm{Ak}^{\wedge}!\mathrm{bCoefficient}\right)$ |
| Critical slenderness ratio (C) | $=$ SQRT $\left(2 * \mathrm{PI}()^{\wedge}!2 *!\right.$ ModulusofElasticity/!YieldStress) |
| Elastic buckling? | $=\mathrm{IF}(\mathrm{Si}>=\mathrm{C})$ |
|  | $=$ RETURN(ABS(Fi) $23 * * \mathrm{Si}^{\wedge} 2 /\left(\mathrm{Ak} * 6 * \mathrm{C}^{\wedge} 2\right)$ ) |
| Plastic buckling? | = ELSE() |
|  | $=$ RETURN(ABS(Fi) $*\left(5 / 3+3 * \mathrm{Si} /(8 * \mathrm{C})-\mathrm{Si}^{\wedge} 3 /\left(8 * \mathrm{C}^{\wedge} 3\right)\right) /\left(\mathrm{Ak} *\left(1-\mathrm{Si}^{\wedge} 2 /\left(2 * \mathrm{C}^{\wedge}\right)\right)\right.$ ) $)$ |
|  | =END.IF() |
|  | =END.IF() |
|  | =RETURN() |

Figure 5. Real stress function macro

| Optimization |  |
| :--- | :--- |
| Error control notice | =ERROR(TRUE;ErrorinOptimization) |
|  | =FORMULA.GOTO("GroupSectionalAreas") |
| Reset the Solver | =SOLVER.RESET() |
| Optim. Options | =SOLVER.OPTIONS(9999;100;0.0001;FALSE;FALSE;2;1;1;0.05;FALSE) |
| Objective function | =SOLVER.OK(!StructureVolume;2;0;!GroupSectionalAreas) |
| Min. size constraint | =SOLVER.ADD(!GroupSectionalAreas;3;!MinimumSectionalArea) |
| Tens. \& buckl. Stress const. | =SOLVER.ADD(!RealStresses;1;!YieldStress) |
| Displ. constraints | =SOLVER.ADD(!ComputedDisplacements;1;!DisplConstraints) |
| Start the optimization | =SOLVER.SOLVE(TRUE) |
|  | =ERROR(FALSE) |
|  | $=$ SOLVER.FINISH(TRUE) |
|  | $=$ RETURN() |

Figure 6. Space truss optimization macro

## Design Examples

The algorithm is developed for the optimum design of both space and plane trusses by means of spreadsheets. However, the 27-bar system presented in Saka (1990) is only designed as plane truss in the present study. The optimum design of 25 -, 56- and 244 -bar space truss systems, which are applicable in practice, is performed by the spreadsheet afterwards. In all these examples, the yield stress, the permitted tensile stress and the factor of safety for tension members are taken as $233.3 \mathrm{MPa}, 140 \mathrm{MPa}$ and 1.6667 , respectively.

## Design of 27-bar plane truss

The optimum design of the 27-bar plane truss shown in Figure 7 is considered as the first example. The dimensions, the loading and member grouping are given in Figure 7. The results obtained from the present study are compared with those of Saka (1990). The pipe sections are adopted in the design. The vertical and horizontal displacements of joint 11 are restricted to 10 and 4 mm , respectively. The modulus of elasticity is taken as $210 \mathrm{kN} / \mathrm{mm}^{2}$. The minimum size constraints for area variables are considered to be $400 \mathrm{~mm}^{2}$. The optimization process
is started with $2000 \mathrm{~mm}^{2}$ initial cross-sectional areas. The optimum designs are given comparatively in Table 2. The computed stresses remain quite below
their limiting values in this example. The displacement constraints are dominant in the design.


Figure 7. 27-bar plane truss

Table 2. Optimum designs for 27 -bar plane truss

|  |  | Group Sectional Areas ( $\mathrm{mm}^{2}$ ) |  |  |  |  | Structure Volume ( $\mathrm{x} 10^{3} \mathrm{~mm}^{3}$ ) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $\mathrm{A}_{1}$ | $\mathrm{A}_{2}$ | $\mathrm{A}_{3}$ | $\mathrm{A}_{4}$ | $\mathrm{A}_{5}$ |  |
| Initial values |  | 2000 | 2000 | 2000 | 2000 | 2000 | 108000 |
| Optimum | (Saka, 1990) | 4038 | 4391 | 1174 | 402 | 1006 | 103484 |
| Designs | This work | 4041 | 4395 | 1175 | 400 | 1007 | 103554 |

## Design of 25-bar space truss

The second example is a 25 -bar space truss shown in Figure 8. This truss was designed by Venkayya et al. (1969), Adeli and Kamal (1986) and Saka (1990), with the help of different optimization techniques. The same truss is designed by spreadsheet herein. The members of the truss are collected in eight groups. The pipe sections are considered in the design. The modulus of elasticity is taken as 207 $\mathrm{kN} / \mathrm{mm}^{2}$. The loading of the truss and the upper bounds for the displacements of the restricted joints are given in Table 3. The minimum cross-sectional area for members is chosen as $6.45 \mathrm{~mm}^{2}$. The optimization starts with the cross-sectional areas of 1000 $\mathrm{mm}^{2}$ for all members. The results for the optimum design are listed and compared with those of Saka (1990) in Table 4. The joint displacements remain quite below their limiting values, and the buckling stress constraints govern the design. The reduction in the structure volume is $9.1 \%$ when compared with the design of Saka (1990).

## Design of 56-bar space truss

The third example is a 56 -bar space truss whose members are collected in three groups as shown in Figure 9. Angle sections are adopted for members. Joint 1 is loaded with 4 kN in the Y-direction and 30 kN in the Z-direction while the others are loaded with 4 kN in the Y-direction and 10 kN in the Zdirection. The vertical displacements of joints 4 , $5,6,12,13$ and 14 are restricted to 40 mm while the displacement of joint 8 in the Y-direction is limited to 20 mm . The modulus of elasticity and the minimum member cross-sectional area are taken as $210 \mathrm{kN} / \mathrm{mm}^{2}$ and $200 \mathrm{~mm}^{2}$, respectively. The initial cross-sectional areas are chosen as $2000 \mathrm{~mm}^{2}$ when starting the optimization. The results of optimum design are shown in Table 5. The obtained values of joint displacements are much smaller when compared with their upper bounds. It is found that the tensile and buckling stress constraints are dominant in the design.


Figure 8. 25-bar space truss

Table 3. The loading and displacement bounds for 25 -bar space truss

| Joint <br> Number | Loading (kN) |  | Displacement <br> Limitations (mm) |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | x | y | z | x | y |
| 1 | 4.54 | 45.4 | -22.7 | 8.89 | 8.89 |
| 2 | 0.0 | 45.4 | -22.7 | 8.89 | 8.89 |
| 3 | 2.27 | 0.0 | 0.0 | - | - |
| 6 | 2.27 | 0.0 | 0.0 | - | - |

Table 4. Optimum designs for 25 -bar space truss

| Design <br> Variables | Members | $($ Saka,1990 $)$ <br> $\mathrm{mm}^{2}$ | This work <br> $\left(\mathrm{mm}^{2}\right)$ |
| :---: | :--- | :---: | :---: |
| A1 | 1 | 6.45 | 6.45 |
| A2 | $2,3,4,5$ | 1327.7 | 1266 |
| A3 | $6,7,8,9$ | 1927.7 | 1708 |
| A4 | 10,11 | 6.45 | 6.45 |
| A5 | 12,13 | 6.45 | 6.45 |
| A6 | $14,15,16,17$ | 449 | 496 |
| A7 | $18,19,20,21$ | 1077.4 | 913 |
| A8 | $22,23,24,25$ | 1672.3 | 1470 |
| Structure Volume $\left(\mathrm{x} 10^{3} \mathrm{~mm}^{3}\right)$ | 89351 | 81246 |  |



Figure 9. 56 -bar space truss

Table 5. Optimum designs for 56-bar space truss

|  | Group Sectional Areas $\left(\mathrm{mm}^{2}\right)$ |  |  | }{ <br>  <br> $\mathrm{A}_{1}$ $\mathrm{~A}_{2}$} |
| :--- | :---: | :---: | :---: | :---: |
| $\left.\mathrm{x}_{3} \mathrm{~mm}^{3}\right)$ |  |  |  |  |
| Initial values | 2000 | 2000 | 2000 | 521810 |
| Optimum designs | 773 | 477 | 832 | 187996 |

## Design of 244-bar transmission tower

The design of a 244-bar transmission tower, shown in Figure 10, is considered as the last example. The members of this space truss are combined in 32 groups. The modulus of elasticity is considered to be
$206 \mathrm{kN} / \mathrm{mm}^{2}$. The loading and the bounds imposed on the displacements are given in Table 6. Angle sections are adopted for the members. The minimum cross-sectional areas are taken as $200 \mathrm{~mm}^{2}$ and the initial values for the areas are selected as $1000 \mathrm{~mm}^{2}$.

The optimum designs are given in Table 7. The optimum sectional areas of Saka given in the third column of the table were obtained by using Saka's computer program (1990). The buckling stress and
displacement constraints are dominant in the design problem. The reduction in the structure volume is $6 \%$ when compared with Saka's design (1990).


Figure 10. 244-bar transmission tower

Table 6. The loading and displacement bounds of transmission tower

| Joint <br> Number | Loading (kN) |  | Displacement <br> Limitations (mm) |  |
| :---: | :---: | :---: | :---: | :---: |
|  | x | z | x | z |
| 1 | -10 | -30 | 45 | 15 |
| 2 | 10 | -30 | 45 | 15 |
| 17 | 35 | -90 | 30 | 15 |
| 24 | 175 | -45 | 30 | 15 |
| 25 | 175 | -45 | 30 | 15 |

## Conclusions and Suggestions

In this work, an optimum design algorithm for the space and plane trusses with the help of spreadsheets considering displacement, stress and buckling constraints is presented. The algorithm depends on the use of the optimization tool of spreadsheets. It is also demonstrated that the algorithm can be applied effectively to the practical large systems.

It is also found from the numerical solutions that the results obtained from the present work coincide with those of previous work. Sometimes the algorithm gives even better results in comparison with those of the previous ones. The optimum design of space and plane trusses can be performed by the present algorithm without the need for any optimization methods or techniques, making use of spreadsheets which are used extensively in microcomputers.

The algorithm developed for truss systems can be applied quite simply to framed structures by making small changes. Moreover, a more effective and flexible algorithm can be developed by writing macros in the Visual BASIC programming language which exists in Microsoft EXCEL.

## Notation

$$
\begin{aligned}
& \mathrm{A}_{i}=\text { area of member } \mathrm{i} ; \\
& \mathrm{A}_{k}=\text { area of members in group } \mathrm{k} ; \\
& \mathrm{a}, \mathrm{~b}=\text { constants used in relating cross- } \\
& \\
& \mathrm{C}=\text { sectional area to radius of gyration; } \\
& \mathrm{E}=\text { critical value of slenderness ratio; } \\
& \mathrm{F}_{i}=\text { modulus of elasticity; } \\
& =\text { force in member } \mathrm{i} ;
\end{aligned}
$$

Table 7. Optimum Designs for 244-bar transmission tower

| Design Variables | $\begin{gathered} (\text { Saka, 1990) } \\ \left(\mathrm{mm}^{2}\right) \end{gathered}$ | This work $\left(\mathrm{mm}^{2}\right)$ |
| :---: | :---: | :---: |
| A1 | 263 | 267 |
| A2 | 253 | 243 |
| A3 | 200 | 200 |
| A4 | 200 | 200 |
| A5 | 2709 | 2557 |
| A6 | 780 | 770 |
| A7 | 308 | 291 |
| A8 | 3820 | 3665 |
| A9 | 1681 | 1680 |
| A10 | 200 | 200 |
| A11 | 3551 | 3390 |
| A12 | 853 | 864 |
| A13 | 200 | 200 |
| A14 | 4027 | 3872 |
| A15 | 200 | 200 |
| A16 | 200 | 200 |
| A17 | 200 | 200 |
| A18 | 597 | 504 |
| A19 | 200 | 200 |
| A20 | 4941 | 4811 |
| A21 | 1133 | 1100 |
| A22 | 829 | 767 |
| A23 | 200 | 200 |
| A24 | 200 | 200 |
| A25 | 200 | 200 |
| A26 | 200 | 200 |
| A27 | 200 | 200 |
| A28 | 200 | 200 |
| A29 | 200 | 200 |
| A30 | 200 | 200 |
| A31 | 200 | 200 |
| A32 | 200 | 200 |
| Structure Volume $\left(\mathrm{x} 10^{8} \mathrm{~mm}^{3}\right)$ | 9.21 | 8.64 |

$\mathrm{L}_{i}=$ length of member i;
$\mathrm{n}_{i}=$ variable factor of safety for member i ;
$\mathrm{r}_{i}=$ radius of gyration for member i;
$\mathrm{S}_{i}=$ slenderness ratio for member i ;
$\sigma_{i}=$ stress in member i;
$\sigma_{y}=$ yield stress;
$\sigma_{i}^{r}=$ real stress in member i ;
$\sigma_{i}^{t}=$ allowable tensile stress for $\sigma_{i}$

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